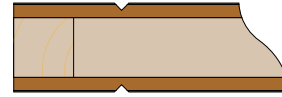


Richmond Specification Sheet



ALL DESIGNS ARE V-GROOVE AS STANDARD. SQUARE, CHAMFER OR U-GROOVE OPTIONS ARE AVAILABLE ON REQUEST.

6 x 3mm V-GROOVE DETAIL



Door Weights - kg/m²

Hollow	10.5
Polystyrene	10.5
Solid	28.5
Steel per L/M	2.0

Richmond Grooving Dimensions (mm)

Stile Width and Number	
1980	125 x 2
2200	125 x 2
2400	125 x 2
2550	125 x 2
2700	125 x 2

	Core Availability			Available Finishes	
	Hollow	Polystyrene	Solid	Un-Primed	U.V Primed
1980 High	•	•	•	MTO	Ex-Stock (38mm H/C & S/C)
Up to 2400 High	•	•	•	MTO	Ex-Stock (38mm H/C & S/C)
2700 High	•	•	•	MTO	MTO
Oversize	N/A	•	N/A	MTO	N/A

	Stile, Rail and Lockblock Configuration 1980 up to 2400 High Doors 410-910mm Wide		
	Rails	Stiles	Lockblocks
Hollow (1980)	Ex 35mm	Ex 35mm	400 x 70mm
Hollow (Up to 2400)	Ex 140mm	Ex 35mm	800 x 70mm
Polystyrene	Ex 35mm	Ex 35mm	400/800 x 70mm
Solid (Up to 2400)	Ex 140mm	Ex 35mm	N/A
960mm Wide +	Ex 105mm	Ex 105mm	N/A
>2400mm High	Ex 105mm	Ex 105mm	N/A

Skin and Thickness Options (MDF Skins)					
	34.5mm	37mm	38mm	39.5mm	42mm
Hollow	N/A	N/A	4.75mm Skin	4.75mm Skin	6.0mm Skin
Polystyrene	4.75mm Skin	6.0mm Skin	4.75mm Skin	4.75mm Skin	6.0mm Skin
Solid	N/A	N/A	4.75mm Skin	4.75mm Skin	6.0mm Skin
Oversize	N/A	6.0mm Skin	N/A	N/A	6.0mm Skin

- All doors over 1210 wide supplied un-primed
- 'Oversize' is doors over 1210mm wide or 2700mm high
- All hollow and polystyrene doors have double lock blocks
- Stock doors are standard sizes between 410mm and 910mm wide
- Tempered hardboard faced doors available for sheltered exterior doors, 38mm, 39.5mm or 42mm options